### => d his

(FILE 'HOME' ENTERED AT 09:30:51 ON 01 APR 2008)

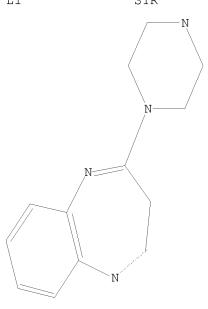
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FILE 'REGISTRY' ENTERED AT 09:31:10 ON 01 APR 2008
                STRUCTURE UPLOADED
L1
             42 S L1
L2
L3
             1 S L2 AND 6-7/SZ
L4
            849 S L1 SSS FUL
L5
            48 S L4 AND 6-7/SZ
L6
            132 S L4 AND 5-6-7/SZ
     FILE 'CAPLUS' ENTERED AT 09:38:06 ON 01 APR 2008
L7
             20 S L5
     FILE 'REGISTRY' ENTERED AT 09:38:56 ON 01 APR 2008
L8
             1 S 132539-06-1/RN
L9
             94 S 132539-06-1/CRN
     FILE 'CAPLUS' ENTERED AT 09:39:24 ON 01 APR 2008
           2364 S L8
L10
             62 S L9
L11
              5 S L7 AND L10
L12
              2 S L7 AND L11
L13
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5 S L12 OR L13

## => d 11

L14

L1 HAS NO ANSWERS L1 STR



Structure attributes must be viewed using STN Express query preparation.

=> d ibib abs hitstr total

L14 ANSWER 1 OF 5 CAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2006:1066872 CAPLUS

DOCUMENT NUMBER: 145:419187

TITLE: Use of n-desmethylclozapine and related compounds as

dopamine stabilizing agents useful in the treatment of

neuropsychiatric disease

INVENTOR(S): Burstein, Ethan S.

PATENT ASSIGNEE(S): Acadia Pharmaceuticals Inc., USA

SOURCE: PCT Int. Appl., 198pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PA'	TENT 1				KIN		DATE			APPL:	ICAT	ION I	DATE				
WO	2006				1214		WO 2	006-		20060403							
	W:	CN, GE, KZ, MZ,	CO, GH, LC, NA,	CR, GM, LK, NG,	CU, HR, LR, NI,	CZ, HU, LS, NO,	AU, DE, ID, LT, NZ, TJ,	DK, IL, LU, OM,	DM, IN, LV, PG,	DZ, IS, LY, PH,	EC, JP, MA, PL,	EE, KE, MD, PT,	EG, KG, MG, RO,	ES, KM, MK, RU,	FI, KN, MN, SC,	GB, KP, MW, SD,	GD, KR, MX, SE,
	RW:	AT, IS, CF, GM,	BE, IT, CG, KE,	BG, LT, CI, LS,	LU, CM,	CY, LV, GA, MZ,	CZ, MC, GN, NA, TM	NL, GQ,	PL, GW,	PT, ML,	RO, MR,	SE, NE,	SI, SN,	SK, TD,	TR, TG,	BF, BW,	BJ, GH,
AU CA US	2006. 2599	2314 922 0252	97 744		A2 20061012 A1 20061012 A1 20061012 A1 20061109 A2 20071219					CA 2	006 006	2599! 3972:	20060403 20060403				
	R: AT, BE, BG, IS, IT, LI, RIORITY APPLN. INFO.:					LU,	LV,	MC,	NL,	•	PT, 005-	RO, 66829 73019	SE, 95P 93P	SI,	SK, P 2 P 2	TR 0050- 0051	404 025

GΙ

Disclosed is the use of N-desmethylclozapine (NDMC) and related compds. of AΒ formula I and II, to treat a variety of neuropsychiatric diseases including psychosis. It is shown that NDMC and related compds. are agonists or partial agonists at D2 and D3 dopamine receptors and thus may be effective as a dopamine stabilizing agent, allowing it to be used to treat or provide reduced incidence of Extrapyramidal symptoms (EPS) and/or tardive dyskinesias (TD). Also disclosed is administering NDMC and related compds. in combination with other anti-psychotic agents. Compds. of formula I and II wherein A is (un) substituted heterocycle; dotted lines is single and double bonds; X is N, CH, and CH2; X' is C and CH; L is absent, NH(CH2)n, and (CH2)n; n is 0-4; a, b, c, d, e, f, g, and h are independently C, N, O, and S, etc.; R2 - R9, R12 and R13 are independently H, halo, (un)substituted C1-6 alkyl(oxy), (un)substituted C2-6 alkenyl, (un)substituted C2-6 alkynyl, CN, NO2, perhaloalkyl, etc.; Z is NH and derivs, O, S and CH2; and their pharmaceutically acceptable salts, esters, amides, and prodrugs thereof are claimed. Example compound III was prepared by cyclization of 2,5-difluoronitrobenzene with 2-aminobenzoic acid followed by amination with piperazine. All the invention compds. were evaluated for their intrinsic activity at human D2 and D3 dopamine receptors. From the assay, it was determined that compound III exhibited pKi

of 5.6 and 170 % basal response at D2 dopamine receptor.

IT 858670-91-4P 858670-92-5P 858670-93-6P RL: PAC (Pharmacological activity); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)

(drug candidate; preparation of n-desmethylclozapine and related compds. as dopamine stabilizing agents and use for treatment of neuropsychiatric diseases)

RN 858670-91-4 CAPLUS

CN 1H-1,5-Benzodiazepine, 7-bromo-2,3-dihydro-4-(1-piperazinyl)- (CA INDEX NAME)

RN 858670-92-5 CAPLUS

CN 1H-1,5-Benzodiazepine, 7-bromo-2,3-dihydro-2-methyl-4-(1-piperazinyl)- (CA INDEX NAME)

RN 858670-93-6 CAPLUS

CN 1H-1,5-Benzodiazepine, 7-bromo-2,3-dihydro-2-phenyl-4-(1-piperazinyl)- (CA INDEX NAME)

IT 132539-06-1, Olanzapine

RL: PAC (Pharmacological activity); THU (Therapeutic use); BIOL

(Biological study); USES (Uses)

(drug candidate; preparation of n-desmethylclozapine and related compds. as dopamine stabilizing agents and use for treatment of neuropsychiatric diseases)

RN 132539-06-1 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-(CA INDEX NAME)

L14 ANSWER 2 OF 5 CAPLUS COPYRIGHT 2008 ACS on STN 2006:101681 CAPLUS ACCESSION NUMBER: DOCUMENT NUMBER: 144:177425 Olanzapine salts and their conversion to olanzapine TITLE: free base INVENTOR(S): Simonic, Igor; Lenarsic, Roman; Kotar-Jordan, Berta; Zupet, Rok; Gnidovec, Joze Krka, Tovarna Zdravil, D.D., Novo Mesto, Slovenia PATENT ASSIGNEE(S): PCT Int. Appl., 29 pp. SOURCE: CODEN: PIXXD2 DOCUMENT TYPE: Patent LANGUAGE: English FAMILY ACC. NUM. COUNT: PATENT INFORMATION: PATENT NO. KIND APPLICATION NO. DATE DATE \_\_\_\_ \_\_\_\_\_ \_\_\_\_\_ WO 2005-EP8218 WO 2006010620 A2 20060202 20050728 WO 2006010620 А3 20060608 W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM 20060228 SI 2004-219 SI 21850 Α 20040728 EP 1781665 Α2 20070509 EP 2005-779020 20050728 AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, AL, BA, HR, MK, YU PRIORITY APPLN. INFO.: SI 2004-219 A 20040728 WO 2005-EP8218 W 20050728 AΒ The present invention provides olanzapine salts useful as intermediates in the isolation of olanzapine from complex reaction mixts. These salts can

AB The present invention provides olanzapine salts useful as intermediates in the isolation of olanzapine from complex reaction mixts. These salts can be used for the production of olanzapine base which has a suitable purity for pharmaceutical use and can easily be converted to anhydrous olanzapine polymorphic form I, in high yields. Salts such as acetate, benzoate, dihydrochloride and solvates such as mixed water-isopropanol and dichloromethane were prepared

IT 132539-06-1P, Olanzapine 783334-35-0P 861390-70-7P 861452-94-0P 869190-05-6P 874363-46-9P 874363-47-0P 874363-48-1P

RL: PRP (Properties); RCT (Reactant); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); RACT (Reactant or reagent); USES (Uses)

(preparation of olanzapine form I from olanzapine salts)

RN 132539-06-1 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-(CA INDEX NAME)

# ●2 HC1

RN 861390-70-7 CAPLUS
CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl), benzoate (1:1) (CA INDEX NAME)

CM 1

CRN 132539-06-1 CMF C17 H20 N4 S

CM 2

CRN 65-85-0 CMF C7 H6 O2

RN 861452-94-0 CAPLUS
CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl), acetate (9CI) (CA INDEX NAME)

CM 1

CRN 132539-06-1 CMF C17 H20 N4 S

CM 2

CRN 64-19-7 CMF C2 H4 O2

RN 869190-05-6 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-, compd. with dichloromethane (9CI) (CA INDEX NAME)

CM 1

CRN 132539-06-1 CMF C17 H20 N4 S

CM 2

CRN 75-09-2 CMF C H2 C12

 ${\rm Cl}^-{\rm CH}_2^-{\rm Cl}$ 

RN 874363-46-9 CAPLUS

CN 2-Propanol, compd. with 2-methyl-4-(4-methyl-1-piperazinyl)-10H-thieno[2,3-b][1,5]benzodiazepine, hydrate (9CI) (CA INDEX NAME)

CM 1

CRN 132539-06-1 CMF C17 H20 N4 S

CM 2

CRN 67-63-0 CMF C3 H8 O

RN 874363-47-0 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-, benzenesulfonate (9CI) (CA INDEX NAME)

CM 1

CRN 132539-06-1 CMF C17 H20 N4 S

CM 2

CRN 98-11-3 CMF C6 H6 O3 S

RN 874363-48-1 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-, perchlorate (9CI) (CA INDEX NAME)

CM 1

CRN 132539-06-1 CMF C17 H20 N4 S

CM 2

CRN 7601-90-3 CMF Cl H O4

IT 733811-11-5

RL: RCT (Reactant); RACT (Reactant or reagent)
 (preparation of olanzapine form I from olanzapine salts)

RN 733811-11-5 CAPLUS

CN 3H-1,5-Benzodiazepine, 2,4-bis(4-methyl-1-piperazinyl)-3-propylidene- (CA INDEX NAME)

IT 783334-36-1P

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(preparation of olanzapine form I from olanzapine salts)

RN 783334-36-1 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-, monohydrochloride (9CI) (CA INDEX NAME)

● HCl

L14 ANSWER 3 OF 5 CAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2005:1004752 CAPLUS

DOCUMENT NUMBER: 143:311947

TITLE: Isopropanol water solvate of olanzapine

INVENTOR(S): Kotar-Jordan, Berta; Lenarsic, Roman; Grcman, Marija; Smrkolj, Matej; Meden, Anton; Simonic, Igor; Zupet,

Rok; Gnidovec, Joze; Benkic, Primoz

PATENT ASSIGNEE(S): Krka, Tovarna Zdravil D.D. Novo Mesto, Slovenia

SOURCE: PCT Int. Appl., 34 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PA:	PATENT NO.						KIND DATE					ION :	DATE						
WO	2005	A1 200			20050915					2									
	W: AE, AG, AL,				AM,	ΑT,	ΑU,	ΑZ,	BA,	BB,	BG,	BR,	BW,	BY,	BZ,	CA,	CH,		
		CN,	CO,	CR,	CU,	CZ,	DE,	DK,	DM,	DZ,	EC,	EE,	EG,	ES,	FI,	GB,	GD,		
		GE,	GH,	GM,	HR,	HU,	ID,	IL,	IN,	IS,	JP,	ΚE,	KG,	KP,	KR,	KΖ,	LC,		
		LK,	LR,	LS,	LT,	LU,	LV,	MA,	MD,	MG,	MK,	MN,	MW,	MX,	MZ,	NA,	NΙ,		
		NO,	NΖ,	OM,	PG,	PH,	PL,	PT,	RO,	RU,	SC,	SD,	SE,	SG,	SK,	SL,	SM,		
		SY,	ТJ,	TM,	TN,	TR,	TT,	TZ,	UA,	UG,	US,	UZ,	VC,	VN,	YU,	ZA,	ZM,	ZW	
	RW:	BW,	GH,	GM,	KE,	LS,	MW,	MZ,	NA,	SD,	SL,	SZ,	TZ,	UG,	ZM,	ZW,	ΑM,		
		ΑZ,	BY,	KG,	KΖ,	MD,	RU,	ТJ,	TM,	ΑT,	BE,	ВG,	CH,	CY,	CZ,	DE,	DK,		
		EE,	ES,	FI,	FR,	GB,	GR,	HU,	ΙE,	IS,	ΙΤ,	LT,	LU,	MC,	NL,	PL,	PT,		
		RO,	SE,	SI,	SK,	TR,	BF,	ВJ,	CF,	CG,	CI,	CM,	GΑ,	GN,	GQ,	GW,	${ m ML}$ ,		
		MR,	ΝE,	SN,	TD,	ΤG													
	SI 21746																		
														20041214					
														20050307					
EP	1730	153			A1		2006	1213		EP 2	005-	7077		20050307					
	R:	ΑT,																	
		IS,	ΙT,	LI,	LT,	LU,	MC,	NL,	PL,	PT,	RO,	SE,	SI,	SK,	TR,	AL,	BA,		
			LV,																
	NO 2006004484													20061003					
	IN 2006CN03716							0615						20061009					
	2007				A1		2007	0816						20061023					
IORIT	ORITY APPLN. INFO.:													_	A 20040308				
														-	2A 20041214				
									,	WO 2	005-	EP23	89	١	W 2	0050	307		

- AB The invention relates to a novel and well defined solvate form of olanzapine which contains 2 mols. of water and 1 mol. of isopropanol per 2 mols. of olanzapine, and which can be converted into other, forms of olanzapine, in particular form I of olanzapine, as well as processes for preparing form I olanzapine.
- IT 864743-41-9P
  - RL: SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)
- (olanzapine solvate; prepn of isopropanol water solvates of olanzapine)  ${\tt RN} 864743 41 9 {\tt CAPLUS}$
- CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-, compd. with 2-propanol (2:1), dihydrate (9CI) (CA INDEX NAME)

CM 1

CRN 132539-06-1 CMF C17 H20 N4 S

CM 2

CRN 67-63-0 CMF C3 H8 O

IT 132539-06-1, Olanzapine

RL: RCT (Reactant); THU (Therapeutic use); BIOL (Biological study); RACT (Reactant or reagent); USES (Uses)

(polymorphism; prepn of isopropanol water solvates of olanzapine)

RN 132539-06-1 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-(CA INDEX NAME)

IT 733811-11-5

RL: RCT (Reactant); RACT (Reactant or reagent) (prepn of isopropanol water solvates of olanzapine)

RN 733811-11-5 CAPLUS

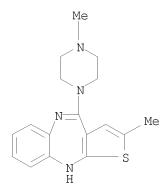
CN 3H-1,5-Benzodiazepine, 2,4-bis(4-methyl-1-piperazinyl)-3-propylidene- (CA INDEX NAME)

IT 132539-06-1DP, Olanzapine, methylene chloride hemisolvate
 RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
 (Reactant or reagent)

(prepn of isopropanol water solvates of olanzapine)

RN 132539-06-1 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-(CA INDEX NAME)



RL: SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)

(prepn of isopropanol water solvates of olanzapine

REFERENCE COUNT: 1 THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

SOURCE:

L14 ANSWER 4 OF 5 CAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2005:612094 CAPLUS

DOCUMENT NUMBER: 143:133403

TITLE: Amino-substituted diaryl[a,d]cycloheptene analogs as

muscarinic agonists, their preparation and use in the

treatment of neuropsychiatric disorders

INVENTOR(S): Ek, Fredrik; Olsson, Roger; Ohlsson, Joergen

PATENT ASSIGNEE(S): Acadia Pharmaceuticals Inc., USA

PCT Int. Appl., 129 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PAT	TENT				KIND DATE							DATE					
	2005 2005	0632	54		A2		2005		WO 2004-US43224						20041	221	
	W:	AE, CN, GE, LK, NO, TJ, BW, AZ, EE,	AG, CO, GH, LR, NZ, TM, GH, BY, ES,	AL, CR, GM, LS, OM, TN, GM, KG, FI,	AM, CU, HR, LT, PG, TR, KE, KZ, FR, SK,	AT, CZ, HU, LU, PH, TT, LS, MD, GB,	AU, DE, ID, LV, PL, TZ, MW, RU, GR,	AZ, DK, IL, MA, PT, UA, MZ, TJ, HU,	DM, IN, MD, RO, UG, NA, TM, IE,	DZ IS MG RU US SD AT IS	, BG, , EC, , JP, , MK, , SC, , UZ, , SL, , BE, , IT,	EE, KE, MN, SD, VC, SZ, BG, LT,	EG, KG, MW, SE, VN, TZ, CH, LU,	ES, KP, MX, SG, YU, UG, CY, MC,	FI, KR, MZ, SK, ZA, ZM, CZ, NL,	GB, KZ, NA, SL, ZM, ZW, DE, PL,	GD, LC, NI, SY, ZW AM, DK, PT,
CA US EP CN BR SG JP US US MX NO IN	1913 2004 1336 2007 2006 2006 2006 2006 2006 2007	735 0192 931 AT,, 1E,, 900 0177 06 5346 0194 0199 PA07 0033 KN02 0197	BE, SI, 49 56 784 798 244 71 041 502	CH, LT,	FI, A A A1 T A1 A1 A A	DK, RO,	2005 2005 2006 ES, CY, 2007 2007 2007 2006 2006 2006	0714 0901 0906 FR, TR, 0214 0410 0730 1129 0831 0907 0818 0922 0518	GB, BG,	CA US EP GR CZ CN BR SG JP US MX NO IN US US US US US US	2004- 2004- 2004- 2004- , IT, , EE, 2004- 2006- 2006- 2006- 2006- 2006- 2006- 2004- 2004- 2004- 2004- 2004- 2004- 2004-	NL, SK,	SE, IS	20041 20041 20041 20060 20060 20060 20060 20060 20060 20060 20060 20040 20040 20040	221 221 221 221 221 221 221 503 503 621 720 410 222 224 227 221		
OTHER SO	THER SOURCE(S):					REAC	CT 14	3 <b>:</b> 133			2004- ARPAT				W 2	20041	<b>~ ~ 1</b>

- \* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY AVAILABLE VIA OFFLINE PRINT \*
- The invention relates to a group of novel amino-substituted dibenzazepines AB I, benzazepines II and related clozapine analogs, which are agonists of muscarinic receptors. In compds. I and II, W is N, CH, O, or S; Y is N, O, or CH; R1, R6, and R7 are independently absent or selected from H, halo, amino, (un) substituted C1-20 alkyl, (un) substituted C3-8 cycloalkyl, (un) substituted aryl, etc., or R1R6 is -CH2CH2-; each R2, R3, R4, and R5 is independently selected from H, halo, (un) substituted C1-6 alkyl, (un)substituted C1-6 alkoxy, cyano, etc., or R2 and R3, or R3 and R4, or R4 and R5 taken together, along with the ring carbons to which they are attached, form a 5- or 6-membered cycloalkyl, heterocyclyl or heteroaryl ring, or a 6-membered aryl ring; Z is (un)substituted NH, O, S, or CH2; and R8 and R9 are independently selected from H, halo, (un)substituted C1-6 alkyl, (un)substituted C1-6 alkoxy, cyano, etc., or R8 and R9 taken together, along with the ring carbons to which they are attached, form a 5- or 6-membered cycloalkyl, heterocyclyl or heteroaryl ring, or a 6-membered aryl ring; including pharmaceutically acceptable salts, esters, amides or prodrugs of these, provided that compound I is not clozapine or N-desmethylclozapine. The invention also relates to the preparation of I, preparation of a combinatorial library of compds. I, pharmaceutical compns. containing compound I with a physiol. acceptable carrier, diluent, or excipient,

optionally including a neuropsychiatric agent as well as to the use of the compns. for treating neuropsychiatric disorders. Substitution of 4-chloro-2-fluoronitrobenzene with 2-amino-5-chlorobenzoic acid followed by reduction of the nitro group, ring-closing coupling, and condensation with piperazine gave dibenzodiazepine III. The compds. of the invention express efficacy (eff) at muscarinic M1 receptors in the range of -11 to 92 and potency (expressed as pEC50) of 5.5 to 7.2; the compds. had eff at M2 receptors of -14 to 187 and pEC50 of 5.4 to 6.6.

IT 858670-91-4P 858670-92-5P 858670-93-6P
RL: PAC (Pharmacological activity); SPN (Synthetic preparation); THU (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES (Uses)

(drug candidate; preparation of amino-substituted diarylcycloheptene analogs as muscarinic agonists and methods of treatment of neuropsychiatric disorders)

- RN 858670-91-4 CAPLUS
- CN 1H-1,5-Benzodiazepine, 7-bromo-2,3-dihydro-4-(1-piperazinyl)- (CA INDEX NAME)

RN 858670-92-5 CAPLUS

CN 1H-1,5-Benzodiazepine, 7-bromo-2,3-dihydro-2-methyl-4-(1-piperazinyl)-(CA INDEX NAME)

RN 858670-93-6 CAPLUS

CN 1H-1,5-Benzodiazepine, 7-bromo-2,3-dihydro-2-phenyl-4-(1-piperazinyl)- (CA INDEX NAME)

IT 132539-06-1, Olanzapine

RL: THU (Therapeutic use); BIOL (Biological study); USES (Uses) (preparation of amino-substituted diarylcycloheptene analogs as muscarinic agonists and methods of treatment of neuropsychiatric disorders)

RN 132539-06-1 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-(CA INDEX NAME)

L14 ANSWER 5 OF 5 CAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2004:633931 CAPLUS

DOCUMENT NUMBER: 141:174199

TITLE: Process and symmetrical bispiperazinylbenzodiazepine

intermediates for the preparation of olanzapine

INVENTOR(S): Lenarsic, Roman; Zupet, Rok; Benedik, Milena; Mohar,

Barbara

PATENT ASSIGNEE(S): Krka Tovarna Zdravil, D.D. Novo Mesto, Slovenia

SOURCE: PCT Int. Appl., 25 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PAT	CENT 1	KIND DATE			-	APPI	LICAT		DATE								
· · · <del>-</del>	2004	A1 20040805			,	WO 2	2004-1		20040116								
WO	2004065390				Α8		2004	1216									
	W:	ΑE,	AG,	AL,	AM,	AT,	ΑU,	AZ,	ΒA,	BB,	BG,	BR,	BW,	BY,	BZ,	CA,	CH,
		CN,	CO,	CR,	CU,	CZ,	DE,	DK,	DM,	DZ,	EC,	EE,	EG,	ES,	FI,	GB,	GD,
		GE,	GH,	GM,	HR,	HU,	ID,	IL,	IN,	IS,	JP,	KE,	KG,	KP,	KR,	KΖ,	LC,
		LK,	LR,	LS,	LT,	LU,	LV,	MA,	MD,	MG,	, MK,	MN,	MW,	MX,	MZ		
DE	10301923				В3	2004	0916		DE 2	2003-3	1030		2	0030	117		
EP	1594879				A1 20051116					EP 2	2004-	20040116					
	R:	ΑT,	BE,	CH,	DE,	DK,	ES,	FR,	GB,	GR,	IT,	LI,	LU,	NL,	SE,	MC,	PT,
		ΙE,	SI,	LT,	LV,	FI,	RO,	MK,	CY,	AL,	TR,	BG,	CZ,	EE,	HU,	SK	
US	2006	00409	921		A1		2006	0223		US 2	2005-	20050707					
NO	2005	00382	29		Α		2005	1012		NO 2	2005-3	3829			2	0050	815
PRIORITY	PRIORITY APPLN. INFO.:									DE 2	2003-	1030	1923	Ž	A 2	0030	117
									,	WO 2	2004-1	EP299	9	Ţ	w 2	0040	116

OTHER SOURCE(S): MARPAT 141:174199

GΙ

AB The invention provides an improved process for preparing olanzapine (I) or its salts via intermediates II [R1, R2 = CHC2H5; R1 = H, R2 = H or

-CH(OR3)C2H5; R3 = H, acyl, sulfonyl] and their salts. Several intermediates II are also claimed per se. Thus, 3H-[1,5]benzodiazepine-2,4-diamine was heated with 1-methylpiperazine in DMSO/toluene to give II (R1 = R2 = H) (82%), which was deprotonated with LDA followed by the addition of propional dehyde to afford propanol II (R1 = H, R2 = -CH(OH)C2H5). This alc. could be directly acylated with trifluoroacetic acid anhydride without purification, and was further converted to alkene II (R1 and R2 together form =CHC2H5) under stirring with NaOH (89% for 3 steps). Subsequent treatment of this intermediate with sulfur in the presence of pyridinium p-toluenesulfonate in DMSO/1-propanol delivered olanzapine in 66.6% yield. One of the key advantages of the process is the use of intermediate II (R1 and R2 together form =CHC2H5) as starting material in the final step, which is sym. and therefore the possibility of obtaining undersired regioisomers is excluded.

IT 733811-07-9P 733811-09-1P 733811-11-5P

733811-13-7P 733811-15-9P

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(intermediate; preparation of olanzapine via sym.

bispiperazinylbenzodiazepine intermediates)

RN 733811-07-9 CAPLUS

CN 3H-1,5-Benzodiazepine, 2,4-bis(4-methyl-1-piperazinyl)- (CA INDEX NAME)

RN 733811-09-1 CAPLUS

CN 3H-1,5-Benzodiazepine-3-methanol,  $\alpha$ -ethyl-2,4-bis(4-methyl-1-piperazinyl)- (CA INDEX NAME)

RN 733811-11-5 CAPLUS

CN 3H-1,5-Benzodiazepine, 2,4-bis(4-methyl-1-piperazinyl)-3-propylidene- (CA INDEX NAME)

RN 733811-13-7 CAPLUS

CN Acetic acid, trifluoro-, 1-[2,4-bis(4-methyl-1-piperazinyl)-3H-1,5-benzodiazepin-3-yl] propyl ester (9CI) (CA INDEX NAME)

RN 733811-15-9 CAPLUS

CN 3H-1,5-Benzodiazepine-3-methanol,  $\alpha$ -ethyl-2,4-bis(4-methyl-1-piperazinyl)-, methanesulfonate (ester) (9CI) (CA INDEX NAME)

IT 132539-06-1P, Olanzapine

RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)

(preparation of olanzapine via sym. bispiperazinylbenzodiazepine intermediates)

RN 132539-06-1 CAPLUS

CN 10H-Thieno[2,3-b][1,5]benzodiazepine, 2-methyl-4-(4-methyl-1-piperazinyl)-(CA INDEX NAME)

REFERENCE COUNT:

3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

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=> => d his
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L3
             1 S L2 AND 6-7/SZ
L4
           849 S L1 SSS FUL
L5
            48 S L4 AND 6-7/SZ
L6
           132 S L4 AND 5-6-7/SZ
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L7
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L8
L9
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L12
L13
             2 S L7 AND L11
L14
             5 S L12 OR L13
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         30251 S >1 46.383/RID
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L20
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3 S L14 AND L21

L22

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